

# CHIMEI

a step up

## Flame Retardant PC WONDERLITE® PC-6710

Product Description: 3.0mm V-0,UV Stabilized,UL 746C f1,Transparent

Properties	ISO Test Method	Test Condition	Unit	PC-6710
Melt Flow Index	1133	300°C × 1.2KG	ml/10 min	10
Spiral flow	CHIMEI	260°C,2mm,V:50%,P:50%	cm	-
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.2
Tensile Strength	527	50 mm/min, yield	MPa	60
		50 mm/min, break	MPa	65
Tensile Elongation	527	50 mm/min	%	120
Flexural Strength	178	2 mm/min	MPa	90
Flexural Modulus		2 mm/min	GPa	2.3
Izod Impact Strength	180/1A	23 °C, 1/8" Notched	KJ/m <sup>2</sup>	60
		-30 °C, 1/8" Notched	KJ/m <sup>2</sup>	15
Charpy Impact Strength	179	23 °C, 1/8" Notched	KJ/m <sup>2</sup>	60
		-30 °C, 1/8" Notched	KJ/m <sup>2</sup>	15
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	150
		5 Kg,50 °C/hr	°C	145
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	125
		1.8 MPa Annealed	°C	140
Dielectric Constant	IEC 60250	1MHz	--	3
Volume Resistivity	IEC 60093	--	Ohm X m	1E+16
Surface Resistivity	IEC 60093	--	Ohm	1E+16
Coefficient of Linear Thermal Expansion	11359	-	-	6.8*10-5
Flammability	-	UL-94	-	3.0mm V-0
Mold Shrinkage	294-4	-	%	0.4~0.6
Symbol	1043	-	-	>PC<